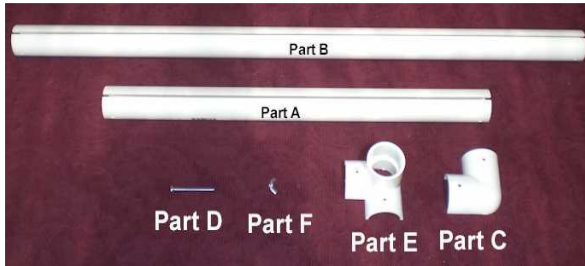


### Part List

- Part A Qty 2 (Bed Heads Rails)
- Part B Qty 2 (Bed Side Rails)
- Part C Qty 4 (Top Corner)
- Part D Qty 8 (2-1/4 Machine Screws)
- Part E Qty 4 (Bottom Corner)
- Part F Qty 8 (Wing Nuts)

### Picture of Parts



**Step One:** Place Mat black rubber side with wood up. Slide Part A with **black letter facing up** on to short end of Mat. Like shown in pictures below.



Slide second Part A on opposite end. Mat should look like this.



**Step Two:** Slide both part B on long ends of mat. Mat should look like this.



**Step Three:** Slid Screws, part D through holes of part C.



**Step Four:** Align part C with screws with holes in corner of bed.



**Repeat Step four on all corners before doing step five, or the PVC may not slid into place.**

**Step Five:** Align part E over screws on each corner.



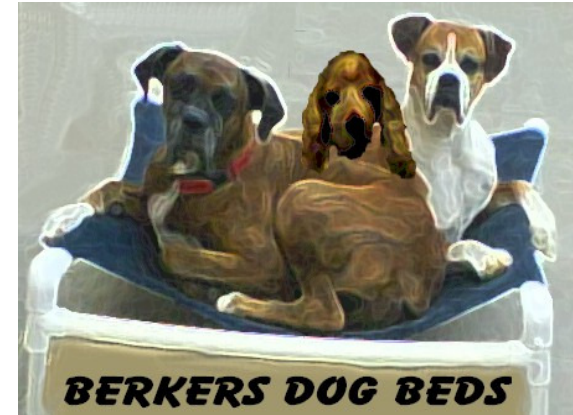
**Step Six:** Place wing nuts Part F on all screws and hand tighten them.

## Berker's Dog Beds

**Step Seven:** Place legs in upward facing holes, with black lettering facing the center of bed.



**Step Eight:** Turn bed over and tighten all screws. Use either a Philips or flat head screw driver to tighten all screws while holding the wing nuts on other side. If using a power screw driver be careful not to over tighten.



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Tough Kennel Bed.**